



High Speed Steel SINGLE ANGLE CUTTERS

Specifications Conform to :
IS 6324 - 1971
Dimensions in mm



Diameter js16	Bore H7	Width js16	Angle +1°/-0°
50	16	12	60°, 65°, 70°, 75°, 80°, 85°
63	22	18	60°, 65°, 70°, 75°, 80°, 85°

Diameter js16	Bore H7	Width js16	Angle +1°/-0°
63	22	26	70°, 75°, 80°
80	22	32	70°, 75°, 80°
100	27	36	70°, 75°, 80°



High Speed Steel SINGLE ANGLE CUTTERS

Specifications Conform to :
BS 122 - Part 1 : 1953
Dimensions in Inches

Diameter + 0.045" 0.000	Bore + 0.00075" + 0.00025"	Width + 0.015" 0.000"	Angle
2.3/4	1	5/16	30°
2.3/4	1	7/16	40°
2.3/4	1	1/2	45°, 50°, 60°, 70°, 80°

Diameter + 0.045" 0.000	Bore + 0.00075" + 0.00025"	Width + 0.015" 0.000"	Angle
3	1.1/4	5/16	30°
3	1.1/4	7/16	40°
3	1.1/4	1/2	45°
3	1.1/4	5/8	50°, 60°, 70°, 80°

The cutter with teeth on the conical surface, and on large flat side. The nominal angle of the cutter is the angle between the flat side and the conical side, measured in a radial plane. These cutters are used mainly for cutting dovetails, serrations and angular slots.